

Date: Thursday, 6/15/2006 1:41:15 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SPACER KIT  
 Job Number : 27554  
 Estimate Number : 12134  
 P.O. Number : N/A Part Number : D2525  
 This Issue : 6/15/2006 S.O. No. : N/A Drawing Number : D2525 REV B  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : B  
 Previous Run : N/A Material : N/A  
 Written By : SEE COMMENT BELOW Due Date : 6/30/2006 Qty: 20 Um: Each  
 Checked & Approved By : OK 06.15  
 Comment : Est. A99 10.15 New Issue EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D25251 Spacer Kit



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

Spacer Kit

Pick:

Qty Part number Description Batch

1 D2525-1 Spacer B27583

2.0 D25253 Spacer Kit



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

Spacer Kit

Pick:

Qty Part number Description Batch

1 D2525-3 Spacer B27584

3.0 D25255 Spacer Kit



Comment: Qty.: 4.0000 Each(s)/Unit Total : 80.0000 Each(s)

Spacer Kit

Pick:

Qty Part number Description Batch B18130

4 D2525-5 Spacer 27585 (-15mx) B27585 (65mx) m.f. 6/15/20

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 547

OK 6/17/21 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: LS Date: 06/07/24

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Thursday, 6/15/2006 1:41:16 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER KIT

Job Number: 27554

Part Number: D2525

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

Aug-07-21

Job Completion



U Aug-07-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

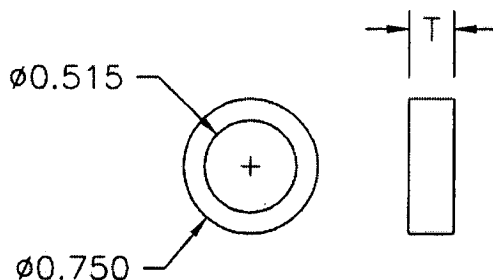
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED RF	DRAWING NO. D2525	REV. B SHEET 1 OF 1
DATE 99.09.30		TITLE SPACER KIT	SCALE 1:1
A	95.12.22	NEW ISSUE	
B	99.09.30	REVISED MATERIAL	

RELEASED  
99.10.12 KE

PART NUMBER	THICKNESS T	QTY
D2525-1	0.750	1
D2525-3	0.250	1
D2525-5	0.125	4
D2525-7	0.063	0
D2525-9	0.032	0



MATERIAL: 5052-H32 (QQ-A-225/7) OR 1100 (QQ-A-225/1)  
OR 6061-T6 (QQ-A-225/8) OR 6061-T6 (QQ-A-200/8)  
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

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WORK ORDER

NO. 27554